## PBC15 <br> Cable Connectors



## PBC15

| Series | 615 |
| :--- | :--- |
| Contacts | 3 (Power) +2 (Signal) + PE |
| Locking system | Bayonet |
| Rated current | $16 \mathrm{~A} / 10 \mathrm{~A}$ |
| Rated voltage | $630 \mathrm{~V} / 63 \mathrm{~V}$ |
| Cable outlet | $7-14 \mathrm{~mm}$ |
| Degree of protection | IP67 mated and locked |
| Contact plating | Ag (silver) |
| Termination | screw clamp |
| Type standard | DIN EN IEC 61076-2-116 |

## 615 Series •Cable Connectors PBC15

- Product launch 615 series
- Field-wireable cable connectors with screw clamp connection
- Quick locking system for time-saving installation
- Ideal for 3-phase current applications
- Robust metal housing
- 3 Power + 2 Signal + PE
- Unshielded and shielded Versions
- Cable outlet 7 - 14 mm
- IP67 in mated and locked condition
- Available from November 2023




## Drawing

$3+2+$ PE
99616500006


Male cable connector,
screw clamp connection, shielded


Female cable connector,
screw clamp connection,
unshielded unshielded


Female cable connector,
screw clamp connection, shielded



## Contact arrangements

Male insert (mating side)
Female insert (mating side)
$3+2+$ PE contacts



1. Unscrew the clamping screws until the holes for the single wires are completely free.
2. For the shielded version, turn the shielding sheets of the pressing piece outwards.
3. Bead the pressing screw, matching seal and pressing piece onto the cable individually.
4. Strip the cable by about 40 mm . If connecting crosswise, strip 45 mm .
5. Shorten shield and filler by 30 mm or 35 mm when connecting crosswise, so that the single wires are exposed by 30 mm or 35 mm . If necessary, wrap shielding braid with copper tape.
6. Shorten the PE wire to 17 to 20 mm . In case of cross-over assembly, shorten wire 2 to approx. 31 mm .
7. Strip all single wires 7 to 8 mm and twist them. If necessary, crimp on ferrules.
8. Insert the strands into the holes until the insulation rests on the contact and tighten the clamping screws $(0,5 \mathrm{Nm})$.
Recommended order: contact 2, PE contact, contact 1+3, signal contacts.
9. Bring the pressing piece and male/female insert together until the pressing piece rests on the contact carrier. The shielding sheets should now be able to touch the shield. The individual wires must not protrude into the sealing area.
10. Insert the pressing piece including the maleffemale insert into the sleeve as far as it will go.
11. Push the seal into the pressing piece as far as it will go.
12. Screw on the pressing screw and tighten with approx. 6 Nm .
