

# **PBC15**Cable Connectors



## PBC15

Series	615	
Contacts	3 (Power) + 2 (Signal) + PE	
Locking system	Bayonet	
Rated current	16 A / 10 A	
Rated voltage	630 V / 63 V	
Cable outlet	7–14 mm	
Degree of protection	IP67 mated and locked	
Contact plating	Ag (silver)	
Termination	screw clamp	
Type standard	DIN EN IEC 61076-2-116	
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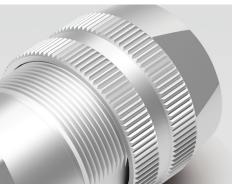


### **615 Series · Cable Connectors PBC15**

- Product launch 615 series
- Field-wireable cable connectors with screw clamp connection
- Quick locking system for time-saving installation
- Ideal for 3-phase current applications
- Robust metal housing

- 3 Power + 2 Signal + PE
- Unshielded and shielded Versions
- Cable outlet 7 14 mm
- IP67 in mated and locked condition
- Available from November 2023



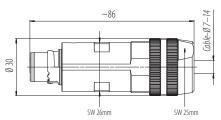




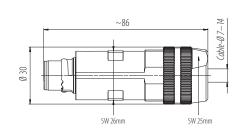












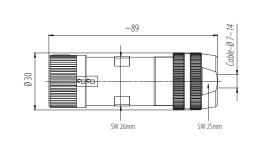
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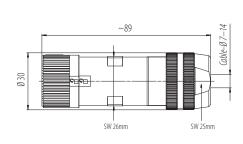
3+2+PE

3+2+PE





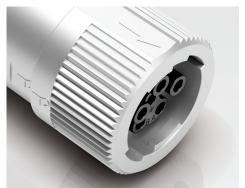




3+2+PE 99 6156 000 06







Number of contacts	3+2+PE	
Connector locking system	bayonet	
Termination	screw clamp	
Wire gauge	max. 2,5 mm² (max. AWG 14) with ferrule	
Cable outlet	7–14 mm	
Degree of protection	IP67	
Mechanical operation	> 100 mating cycles	
Upper temperature	+ 85 °C	
Lower temperature	− 40 °C	
Rated voltage	63 V Signal, 630 V Power	
Rated impulse voltage	1500 V Signal, 6000 V Power	
Pollution degree	3	
Overvoltage categorie		
Material group	ll l	
Rated current (40 °C)	10 A Signal, 16 A Power	
Material of contact	CuZn (brass lead free)	
Contact plating	Ag (silver)	
Material of contact body	PA	
Material of housing	zinc diecasting nickel plated	
Material of locking	zinc diecasting nickel plated	

#### **Contact arrangements**

Male insert (mating side)

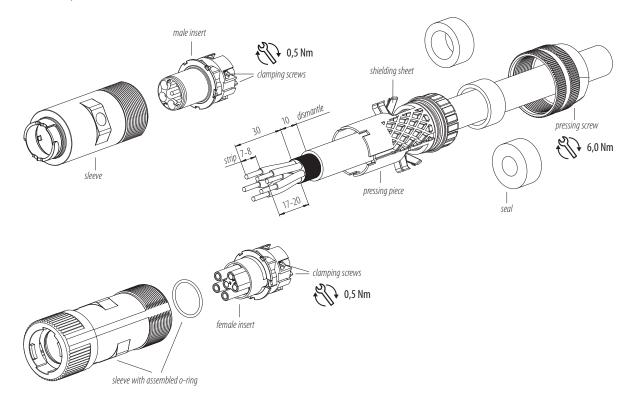
Female insert (mating side)

3+2+PE contacts





#### Cable connectors, screw clamp connection



- 1. Unscrew the clamping screws until the holes for the single wires are completely free.
- 2. For the shielded version, turn the shielding sheets of the pressing piece outwards.
- 3. Bead the pressing screw, matching seal and pressing piece onto the cable individually.
- 4. Strip the cable by about 40 mm. If connecting crosswise, strip 45 mm.
- Shorten shield and filler by 30 mm or 35 mm when connecting crosswise, so that the single wires are exposed by 30 mm or 35 mm. If necessary, wrap shielding braid with copper tape.
- 6. Shorten the PE wire to 17 to 20 mm. In case of cross-over assembly, shorten wire 2 to approx. 31 mm.
- 7. Strip all single wires 7 to 8 mm and twist them. If necessary, crimp on ferrules.

- 8. Insert the strands into the holes until the insulation rests on the contact and tighten the clamping screws (0,5 Nm).
  - ${\it Recommended order: contact 2, PE contact, contact 1+3, signal contacts.}$
- 9. Bring the pressing piece and male/female insert together until the pressing piece rests on the contact carrier. The shielding sheets should now be able to touch the shield. The individual wires must not protrude into the sealing area.
- Insert the pressing piece including the male/female insert into the sleeve as far as it will qo.
- 11. Push the seal into the pressing piece as far as it will go.
- 12. Screw on the pressing screw and tighten with approx. 6 Nm.